



# SUTTLE STANDARD

Raising the standards in safety, health, environment and quality | To contribute please email [marketing@suttles.co.uk](mailto:marketing@suttles.co.uk)

## The Crescent Car Park Reaches Completion!



The car park before any of the works



A bird's eye view of some of the completed car park



Since our last newsletter Suttle Projects have been working on and have now completed the full refurbishment of the Crescent Car Park in Taunton, Somerset.

Situated in the heart of Taunton, Crescent car park is a busy area surrounded by shops and businesses. As well as improving the current car park by increasing the number of accessible parking spaces, they have also created a number of 'green initiatives' including:

- ⚡ 19 new EV charging points
- ⚡ A secure cycle chelter to promote cycling
- ⚡ Planting 25 trees in a range of raised and ground level planting

The refurbishment is part of Somerset West and Taunton Council's commitment towards achieving carbon neutrality by 2030.

Suttle Projects have managed every aspect of the project, from demolition of the existing car park, partial replacement and relining of the drainage system, installation of a new street lighting and CCTV layout, along with installing tree beds, kerbs and edgings, before tarmacking and finishing touches.

They have also worked in tandem with the National Grid to install 280m of HV cable and a new transformer, to power the new EV charging points.



The installed charging point



Charging point in action!



Tree stand and signage





## Could this be the biggest house sign in the whole of Purbeck?

The team at California Quarry have created a huge house sign for a local customer. Created for a suitably big house in Harmans Cross, Knolldown has been built by local company Urban Homes, who we have worked with on several jobs now. For a house as spectacular as this one, you need to go big on the sign too!



Weighing an incredible 2.2 tonnes, this lump of Purbeck stone has been sawn and polished on two sides, before being placed on our huge CNC router to create the lettering.



Once the lettering was complete the letters were then hand painted in specialist enamel paint, designed to withstand the weather conditions from being outside all year round.

It was delivered and craned into place by Tim in the HIAB, to keep it secure in the ground the bottom 30cm is below ground level.



The customer was absolutely thrilled with the workmanship and ease of delivery by Suttles. Well done all!

## New Plant Day!

At the end of May Suttles Projects received their new Volvo EC140EL 14 tonne Excavator.



It looks shiny here, but it didn't stay like that for long as it was sent to site shortly after its arrival!

## New Faces!

We have had an influx of new starters in the last three months. Say hello to...



Liam Byrnes



Warren Dominey



Zach Stevens



James Clothier



Dan Bush



Liam Artingsall



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Mike Blachford



David Poultney



Max Brown



Tom Chalk



As well as new starters, we've also got three familiar faces that are returning for the summer!



Beth



Ollie



Tom

# From California to Hampton Court

You may know that our stone has featured in an award-winning garden at Chelsea Flower Show, well this year we're going to be in a garden at the RHS Hampton Court Garden Festival, the world's largest flower show!



Created by Inspired Earth Design with help from Yoreland Design and Water Artisans, this design features huge Purbeck stone boulders quarried from our California Quarry in Swanage.



Inspired Earth visited us at the quarry before selecting the stone boulders they wanted for their design.

The design is the 'America's Wild' show garden for 'trailfinders' and 'Visit the USA', taking inspiration from the deserts and the wild terrain of north America.

There will also be a water feature of which a piece of our purbeck stone will be the base.

We're looking forward to seeing the final design!



Photos taken from Instagram, Inspired Earth and Yoreland Designs

## Uni Mog Lovers Rejoice!

With the aim of promoting the uni mog to more commercial and industrial businesses, Ferndown Commercials visited us at Swanworth Quarry to take some photos of it in action! Sadly we won't be having one, but it looked like great fun!



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# Fancy cycling to work?

Suttles have signed up 'Cyclescheme'! So, how does it work and how could this benefit you?



Cycling to work has many benefits, it's good for you both mentally and physically and it saves money on fuel, not to mention the positive impact it has on the environment in comparison to driving!

As an employee, you will have received an email from info@sg.mychemes.co.uk, this email contains a link to sign up and instructions on how to get started.

So why should I sign up to Cyclescheme over just buying a bike? Well, it could save you money... 25-39% to be exact. So if this is something you are interested in, then go ahead!

- A childcare Centre
- A community garden

At the end of May there was a very symbolic moment for the hub with the trustees officially breaking ground to start the project after many years of planning, design & fundraising to get to this point.

## Our Scratch Cards are Back at our Mannings Heath Road Depot!

After the success of our original scratch to win promotion we've brought it back for the third time!



## Wilstock Hub is Underway!

We're really pleased to be working on the construction project for the Wilstockhub community hub near Bridgwater in Somerset.



Wilstock trustees breaking ground with Suttles representatives

Wilstock Hub is a company & charity that was set up to fund, build and run a community building for the benefit of the community. Led by the community and shaped by the needs of the community.

It will include:

- A large hall
- 2 meeting rooms
- A community cafe

There's some great prizes on offer including discounts, merchandise, Purbeck ice cream, chocolate and more!



So spread the word, we are running the promotion until the end of August, unless we run out of scratch cards before then!



We have hit 1000 followers on instagram!



## Job done at the River Hamble!

Phase two of the works at the River Hamble Harbour Master's Office is complete!



The completed works at the Harbour Master's Office

Suttles Projects refurbished the seawall which was in desperate need of repair after many years of being battered and worn by the elements.



As well as repairing the sea wall, a cast concrete face that mimics a natural rock face was included to help encourage biodiversity and marine growth.

After the first phase of the project was complete Engineer Nick Olds revisited the site and was thrilled to see that the artificial rock face was working and that

the wall had gone green showing that the textured wall surface and rock pool details were successfully encouraging marine growth. We are looking forward to seeing similar results in a few months time now that the second phase is complete!



## One Last Blast



Director of quarrying Simon Clabburn and a team from Swanworth quarry completed a final blast at the current Swanworth quarry site.



This will provide limestone which will then go through the crusher and be processed to produce different sizes of crushed limestone. This crushed limestone is in high demand in the local market and this blast will keep supplies going until we have started blasting in the extension later in the year.

## Suttles Community Fund Update

Over the last three months we have helped a few causes through our 'Suttles Community Fund' including: Purbeck Art Weeks, Swanage Cricket Club and the Swanage Railway Roads to Rail Gala.

If you want to make a request for charity support please send it to [marketing@suttles.co.uk](mailto:marketing@suttles.co.uk) so it can be put forward at our next Community Fund meeting



We have entered the Dorset Business Awards for the 'Environmental Impact Award'! We've made



huge progress on improving our carbon footprint over the last few years and are continuing to do so!



## Employee News



After over 40 years with Suttle Stone Quarries, Fleet Director Jimmy James is semi-retiring and cutting down to 2 days a week. Although Jimmy will still be here for 2 days a week, all requests for repairs or reporting of problems should go to Ben Daniels.

We thank Jimmy for all of his hard work over the years, and are pleased that he is only semi-retiring and not leaving us altogether!

## New Arrivals

Suttle Projects Technical Director Alistair Maidman and his wife Lucy welcomed their beautiful baby girl Stevie into their family on the 30th April, weighing 6lb 10.

# CONGRATS



## Where are we at the moment?

Suttle Projects have had a lot of sites over the last 3 months!

Below are just some of them...



Crescent Car Park



Wilstock Hub



Cheesebottom Weir



HS2



Woodlands Chase



River Hamble  
Harbour Masters  
Office



LIWT



Mill Stream,  
Salisbury



Goods Yard  
Broadstone



Banks Road,  
Sandbanks



Swanage Sea Wall  
Repairs



Lower Otter  
Restoration Project



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# Close Calls over the last 3 months



Month	Total Number of Close Calls	Total Number of People Raising Close Calls
April	17	11
May	10	7
June	31	12

## Top Close Calls

- Fuel can stored inside the welfare/canteen area.
- Caught bootlace on reinforcing bar and fell, hurting leg.
- Excessive unexpected fume from quarry blast.

There has been a huge increase in reported close calls; up from 10 in May to 31 in June... Well done! This appears to be largely down to Cheesebottom Weir, who alone reported 12 close calls – Keep up the good work!

## Total Close Calls and Number Per Site:



## SHEQ Calendar – Working in the Sun

A sunny day can make a huge difference to how good we feel! We need the sun to be healthy. But too much unprotected exposure can be dangerous.

If you spend a lot of time outdoors, you will be at an increased risk of sun burn, premature aging, or even skin cancer. If you happen to have fair or freckled skin, fair hair with light coloured eyes, or a large number of moles (more than 50), your risk increases again.







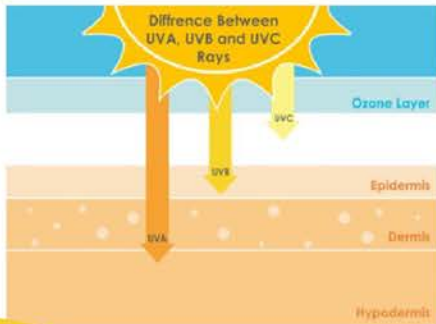
Whether you are lounging on a beach, hiking up a mountain, or working outside, you will be pummeled by invisible rays that can cause your skin to redden, darken, or burn.



Light that hits our atmosphere from the sun is made up of around 50% infrared light, 40% invisible light, and 10% ultraviolet (UV) light. It is the UV radiation that is most likely to harm us. Our atmosphere blocks out around 77% of this harmful radiation.

This means that it's actually just a small percentage of the total light that hits the ground that can be harmful, but that is enough to damage the DNA in our skin cells sufficiently to increase the risk of causing genetic mutations that can lead to certain cancers. Even mild reddening of the skin from sun exposure is a sign of damage. Simply put, any 'tan' is a consequence of injury to the skins DNA. The skin actually darkens in an attempt to prevent further DNA damage.

For clarity, there is no such thing as a safe tan – it's those mutations that could increase our risk of skin cancer.



UV light can itself be classified into the following subgroups:

<p><b>UVA</b></p> <p>Not absorbed by the ozone layer. Present in daylight hours throughout the year, penetrating clouds and glass. Sungreen is not as effective at stopping UVA rays and they penetrate more deeply into the skin, though SPF 15+ will still help reduce risks.</p>	<p><b>Main health risks:</b></p> <ul style="list-style-type: none"> <li>• Premature ageing</li> <li>• wrinkles.</li> <li>• Contributes to and may even initiate the development of skin cancers</li> </ul>
<p><b>UVB</b></p> <p>Mostly absorbed by the ozone layer (where this is in good condition). Vital in correct doses to help the body produce vitamin D which strengthens bones, though too much will cause sunburn. Sunscreen protection factors (SPF) specifically quantify the protection from UVB. Exposure will be stronger when sunny.</p>	<p><b>Main health risks:</b></p> <ul style="list-style-type: none"> <li>• Burning</li> <li>• blisters</li> <li>• Malignant melanoma</li> <li>• Non-melanoma skin cancers</li> </ul>
<p><b>UVC</b></p> <p>Most UVC is absorbed by oxygen as it hits the atmosphere, and this is what generates the production of our ozone layer. This ozone blocks much of the UV light emitted by the sun, including the rest of the UVC, so very little of it actually reaches us.</p>	<p><b>Main health risks:</b></p> <ul style="list-style-type: none"> <li>• not considered a H&amp;S problem</li> </ul>



You are advised to use a sunscreen and other protection (hat, long sleeves, long trousers etc.) if the UV forecast is more than 3.

You can easily find out the UV forecast for where you are through your phones weather apps.



**If you require a water bottle or baseball cap please speak to Warren. Caps are not to be worn in place of PPE but can be worn in breaks.**